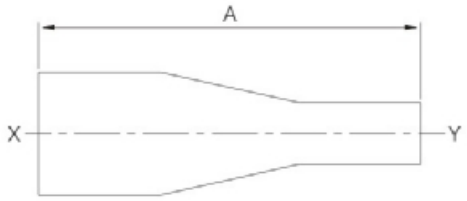
对焊-同心大小头-A型 Welded concentric reducer A type

适用于Apply to：ASME BEP DT-4.1.3-1(a) Automatic Tube Weld: Concentric and Eccentric Reducer

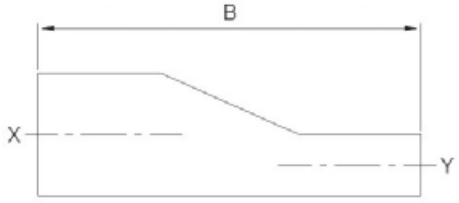


SIZE		尺寸 Dimension			卡盘 Clamp OD
大头	小头	A	X	Y	
0.75	0.5	101.6	19.1	12.7	1.65
1.0	0.5	114.3	25.4	12.7	
	0.75	101.6	25.4	19.1	
1.50	0.75	127.0	38.1	19.1	
	1.0	127.0	38.1	25.4	
2.0	1.0	184.2	50.8	25.4	
	1.50	133.4	50.8	38.1	
2.5	1.50	184.2	63.5	38.1	
	2.00	139.7	63.5	50.8	
3.0	1.50	235.0	76.2	38.1	
	2.00	190.5	76.2	50.8	
	2.50	139.7	76.2	63.5	
4.0	2.00	298.5	101.6	50.8	2.1/1.65
	2.50	247.7	101.6	63.5	
	3.0	196.9	101.6	76.2	
6.0	3.0	254.0	152.4	76.2	2.8-1.65
	4.0	254.0	152.4	101.6	2.8-2.1

注意：ASME BPE大头系列产品有两种设计，A型=挤压成型方式；B型=机加工成型方式；
Notice： ASME BPE bigger side series have two designs, A type=extrusion forming; B type= machine-shaping

对焊-偏心大小头-A型 Welded eccentric reducer A type

适用于Apply to：ASME BEP DT-4.1.3-1(a) Automatic Tube Weld: Concentric and Eccentric Reducer



SIZE		尺寸 Dimension			卡盘 Clamp OD
大头	小头	B	X	Y	
0.75	0.5	101.6	19.1	12.7	1.65
1.0	0.5	114.3	25.4	12.7	
	0.75	101.6	25.4	19.1	
1.50	0.75	127.0	38.1	19.1	
	1.0	127.0	38.1	25.4	
2.0	1.0	184.2	50.8	25.4	
	1.50	133.4	50.8	38.1	
2.5	1.50	184.2	63.5	38.1	
	2.00	139.7	63.5	50.8	
3.0	1.50	235.0	76.2	38.1	
	2.00	190.5	76.2	50.8	
	2.50	139.7	76.2	63.5	
4.0	2.00	298.5	101.6	50.8	2.1/1.65
	2.50	247.7	101.6	63.5	
	3.0	196.9	101.6	76.2	
6.0	3.0	247.7	152.4	76.2	2.8-1.65
	4.0	254.0	152.4	101.6	2.8-2.1

注意：ASME BPE大头系列产品有两种设计，A型=挤压成型方式；B型=机加工成型方式；
Notice： ASME BPE bigger side series have two designs, A type=extrusion forming; B type= machine-shaping