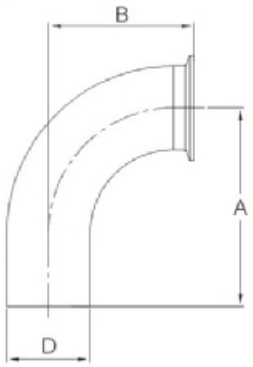
## 一头卡箍 – 一头对焊–90° 弯头 Clamped/welded 90° elbow

适用于Apply to：ASME BPE DT–4.1.1–2 Automatic Tube Weld: Hygienic Clamp Joint, 90–deg Elbow

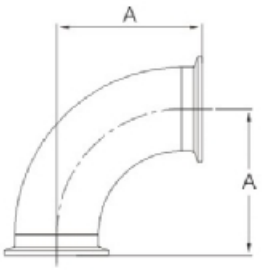



| SIZE | 尺寸 Dimension | | | |
|---|---|---|---|---|
| | A | B | D | 卡盘 Clamp OD |
| 1/2" | 76.2 | 41.3 | 12.7 | 25.0 |
| 3/4" | 76.2 | 41.3 | 19.1 | 25.0 |
| 1" | 76.2 | 50.8 | 25.4 | 50.5 |
| 1 1/2" | 95.3 | 69.9 | 38.1 | 50.5 |
| 2" | 120.7 | 88.9 | 50.8 | 64.0 |
| 2 1/2" | 139.7 | 108.0 | 63.5 | 77.5 |
| 3" | 158.8 | 127.0 | 76.2 | 91.0 |
| 4" | 203.2 | 168.3 | 101.6 | 119.0 |
| 6" | 292.1 | 266.7 | 152.4 | 167.0 |

注意：90° 弯头直端长度计算方法：A–B=直端长度(举例：1"A (76.2)– B(38.1)=38.1
Notice: 90° elbow straight end length calculation way： a–b= straight end length

## 90° 卡箍弯头 90 ° clamp elbow

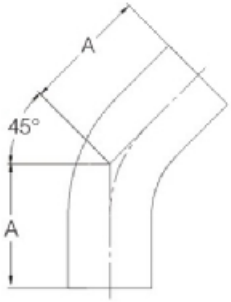
适用于Apply to：ASME BPE DT–4.1.1–3 Hygienic Clamp Joint: 90–deg Elbow




| SIZE | 尺寸 Dimension | |
|---|---|---|
| | A | 卡盘 Clamp OD |
| 1/2" | 41.3 | 25.0 |
| 3/4" | 41.3 | 25.0 |
| 1" | 50.8 | 50.5 |
| 1 1/2" | 69.9 | 50.5 |
| 2" | 88.9 | 64.0 |
| 2 1/2" | 108.0 | 77.5 |
| 3" | 127.0 | 91.0 |
| 4" | 168.3 | 119.0 |
| 6" | 266.7 | 167.0 |

## 长型–45° 对焊弯头 Long type 45 ° weld elbow

适用于Apply to：ASME BPE DT–4.1.1–4 Automatic Tube Weld: 45–deg Elbow




| SIZE | 尺寸 Dimension | | | 壁厚 Thickness |
|---|---|---|---|---|
| | A | D | R | ASME BPE |
| 1/2" | 57.2 | 12.7 | 28.6 | 1.65 |
| 3/4" | 57.2 | 19.1 | 28.6 | 1.65 |
| 1" | 57.2 | 25.4 | 38.1 | 1.65 |
| 1 1/2" | 63.5 | 38.1 | 57.2 | 1.65 |
| 2" | 76.2 | 50.8 | 76.2 | 1.65 |
| 2 1/2" | 85.7 | 63.5 | 95.3 | 1.65 |
| 3" | 92.1 | 76.2 | 114.3 | 1.65 |
| 4" | 114.3 | 101.6 | 152.4 | 2.10 |
| 6" | 158.8 | 152.4 | 228.6 | 2.80 |